# Biogasclean QSR - biological desulfurization of biogas and CO<sub>2</sub>



Biogasclean QSR is for smaller and larger H<sub>2</sub>S loads and used all over the World in many different applications and have the following key features:

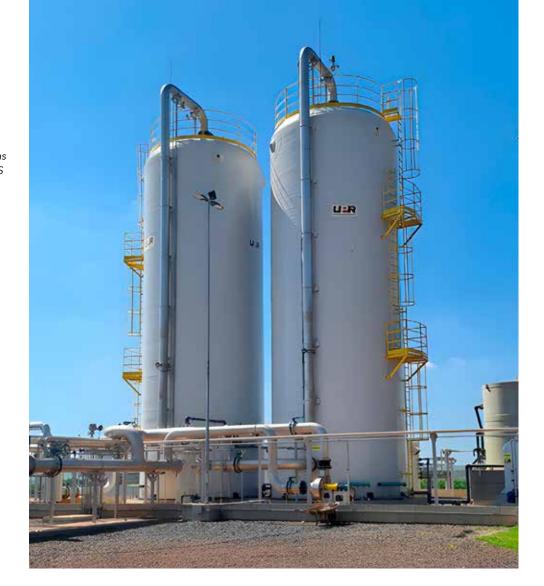
- **The PTU** the Process Technique Unit is the engine room and contains PLC controller board, circulation pump, air blower, valves, flow meters and if required also gas detector and heating system installed either on a skid or in a custom-made fiberglass container.
- **The reactor tank** is manufactured in high quality fiberglass and made with a grating so it is possible to inspect the tank underneath the packing media. The tank is supplied with ladder and handrail and if required also with insulation. The tank is so robust that it can be filled with water. We manufacture fiberglass tanks in several countries to reduce transportation costs.
- The packing media is manufactured in plastic and can be cleaned inside the tank with the QSR® Quick Sludge Removal system. This will reduce downtime and increase revenues.
- **Safety;** injection of air or oxygen into biogas is only safe with a reliable control system. The PLC receives signals from an oxygen meter and will reduce or stop air injection in case the oxygen content in the clean gas gets too high. If the PTU is enclosed the safety system will remove the ignition source by cutting the power supply if the gas detector in the PTU should measure above 25% of the Lower Explosive Level (LEL) of CH<sub>4</sub>.

# **BI** Innovative solutions for efficient production of biogas and e-fuels

Plant:

AB Brasil Pederneiras, SP Brazil

Capacity: 1,430 Nm<sup>3</sup>/h (841 scfm) biogas 10,400 ppm H<sub>2</sub>S



- Efficient and reliable operation; the system is automatically controlled by the PLC controller board which reduces the risk for manual errors and operation problems. The main function is to provide stable conditions for the biological process and to ensure safe and reliable production. The signals are available in the control room and can be accessed for remote process control.
- Low operating costs; the system uses no chemicals and has a very low electrical consumption. In many projects we use treated water from an anaerobic digester or an aeration pond as scrubber liquid and nutrient source. This is cheaper than soft water and industrial fertilizer. To prevent clogging inside the scrubber tank the water is first pre-treated in the **MUW® Make Up Water system**.
- Guaranteed performance; we provide performance guarantees on all projects.

## **Biogasclean A/S**

Biogasclean is specialized in biological desulfurization and methanation of biogas and CO<sub>2</sub>. We develop, manufacture and supply fully automated gas treatment systems combining low operating costs with high availability. Our track record comprises +340 plants in operation or under construction in +40 countries. Biogasclean supplies clean gas to +700 MW gas engines and boilers and removes sulfur from +35 biogas upgrading plants for biomethane (RNG).

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